

Work Order ID 80780

Tuesday, February 28, 2012 4:19:15 PM

80780

Page 1

Item ID: D2017-107

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Tie Outboard Stal29

Stop ***NS2***

Start Date: 2/28/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 2/29/2012 Req'd Qty: 4.00

4

Customer:

Reference: **REWORK**

Approvals: Process Plan: *MF*

Date: 12-02-28 Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

Draw Nbr

Revision Nbr

D2017

Rev F

160 White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel 0.00

160

Powdercoat

Powder Coating

Memo

PULL FROM STOCK D2017-107 X 1 B13592

POWDERCOAT WHITE

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

good.
3-15 2x 2408
1x 1399 - scrap - not good
400 OF
3-45

6x 0 m/f 12/2/29

170

QC3- Inspect Part Finish

0.00

170

QC

Memo

0.00

Quality Control

12/2/29

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Customer:

Reference: REWORK

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

180

Receive & Inspect for Damage & Mat'l Certs

0.00

180

Packaging

Memo

0.00

Packaging

ID AND STOCK UNDER NEW BATCH NUMBER

12/2/29 \$ 60

190

QC21- Final Inspection - Work Order Release

0.00

190

QC

Memo

0.00

Quality Control

MLJ 12/02/29

WVF
12-02-29

Picklist Print

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Page 1

Work Order ID: 80780

Parent Item: D2017-107

Parent Item Name: Tie Outboard Stal29

Start Date: 2/28/2012

Required Date: 2/29/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP E02.06.19Added finishing level (Ref. ECN 435) KJ/RF

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2017-107		Manufactured	No				Each	3.0000		4			
Tie Outboard Stal29													

Location	Loc Qty	Loc Code
Mezz	3	
1399	1	
2408	2	

1
2

MF
12-02-29

4 X B13592